



### **General Description**

The MAX1276/MAX1278 are low-power, high-speed, serial-output, 12-bit, analog-to-digital converters (ADCs) that operate at up to 1.8Msps and have an internal reference. These devices feature true-differential inputs, offering better noise immunity, distortion improvements, and a wider dynamic range over single-ended inputs. A standard SPITM/QSPITM/MICROWIRETM interface provides the clock necessary for conversion. These devices easily interface with standard digital signal processor (DSP) synchronous serial interfaces.

The MAX1276/MAX1278 operate from a single +4.75V to +5.25V supply voltage. The MAX1276/MAX1278 include a 4.096V internal reference. The MAX1276 has a unipolar analog input, while the MAX1278 has a bipolar analog input. These devices feature a partial power-down mode and a full power-down mode for use between conversions, which lower the supply current to 2mA (typ) and 1µA (max), respectively. Also featured is a separate power-supply input (V<sub>L</sub>), which allows direct interfacing to +1.8V to VDD digital logic. The fast conversion speed, low-power dissipation, excellent AC performance, and DC accuracy (±1.25 LSB INL) make the MAX1276/MAX1278 ideal for industrial process control, motor control, and base-station applications.

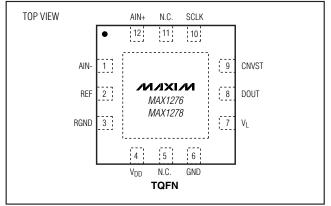
The MAX1276/MAX1278 come in a 12-pin TQFN package, and are available in the commercial (0°C to +70°C) and extended (-40°C to +85°C) temperature ranges.

## **Applications**

**Data Acquisition** Bill Validation Motor Control

Communications Portable Instruments

### **Pin Configuration**



SPI/QSPI are trademarks of Motorola, Inc. MICROWIRE is a trademark of National Semiconductor Corp.

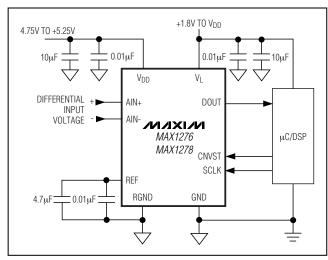
### **Features**

- ♦ 1.8Msps Sampling Rate
- ♦ Only 55mW (typ) Power Dissipation
- ♦ Only 1µA (max) Shutdown Current
- ♦ High-Speed, SPI-Compatible, 3-Wire Serial Interface
- ♦ 70dB S/(N + D) at 525kHz Input Frequency
- ♦ Internal True-Differential Track/Hold (T/H)
- ♦ Internal 4.096V Reference
- ♦ No Pipeline Delays
- ♦ Small 12-Pin TQFN Package

### **Ordering Information**

| PART         | TEMP RANGE     | PIN-<br>PACKAGE | INPUT    |
|--------------|----------------|-----------------|----------|
| MAX1276CTC-T | 0°C to +70°C   | 12 TQFN-12      | Unipolar |
| MAX1276ETC-T | -40°C to +85°C | 12 TQFN-12      | Unipolar |
| MAX1278CTC-T | 0°C to +70°C   | 12 TQFN-12      | Bipolar  |
| MAX1278ETC-T | -40°C to +85°C | 12 TQFN-12      | Bipolar  |

## **Typical Operating Circuit**



Maxim Integrated Products 1

#### **ABSOLUTE MAXIMUM RATINGS**

| V <sub>DD</sub> to GND0.3V to +6V<br>V <sub>I</sub> to GND0.3V to the lower of (V <sub>DD</sub> + 0.3V) and +6V | Maximum Current into Any Pin                     |
|---|--|
| Digital Inputs  | 12-Pin TQFN (derate 16.9mW/°C above +70°C)1349mW |
| to GND0.3V to the lower of $(V_{DD} + 0.3V)$ and +6V  | Operating Temperature Ranges                     |
| Digital Output  | MAX127_ CTC0°C to +70°C                          |
| to GND0.3V to the lower of (V <sub>L</sub> + 0.3V) and +6V  | MAX127_ ETC40°C to +85°C                         |
| Analog Inputs and   | Junction Temperature+150°C                       |
| REF to GND0.3V to the lower of $(V_{DD} + 0.3V)$ and +6V  | Storage Temperature Range60°C to +150°C          |
| RGND to GND0.3V to +0.3V  | Lead Temperature (soldering, 10s)+300°C          |

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

### **ELECTRICAL CHARACTERISTICS**

 $(V_{DD} = +5V \pm 5\%, V_L = V_{DD}, f_{SCLK} = 28.8 MHz, 50\%$  duty cycle,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted. Typical values are at  $T_A = +25$ °C.)

| PARAMETER                               | SYMBOL       | CONDITIONS   | MIN                   | TYP | MAX                   | UNITS  |
|---|--------------|--|-----------------------|-----|-----------------------|--------|
| DC ACCURACY                             | •            |  |                       |     |                       |        |
| Resolution                              |              |  | 12                    |     |                       | Bits   |
| Relative Accuracy                       | INL          | (Notes 1, 2)   | -1.25                 |     | +1.25                 | LSB    |
| Differential Nonlinearity               | DNL          | (Notes 1, 3)   | -1.0                  |     | +1.0                  | LSB    |
| Offset Error                            |              |  |                       |     | ±6.0                  | LSB    |
| Offset-Error Temperature<br>Coefficient |              |  |                       | ±1  |                       | ppm/°C |
| Gain Error                              |              | Offset nulled  |                       |     | ±6.0                  | LSB    |
| Gain Temperature Coefficient            |              |  |                       | ±2  |                       | ppm/°C |
| DYNAMIC SPECIFICATIONS (fin             | = 525kHz sin | ne wave, V <sub>IN</sub> = V <sub>REF</sub> , unless otherwise i | noted.)               |     |                       |        |
| Signal-to-Noise Plus Distortion         | SINAD        | (Note 1)   | 69                    | 70  |                       | dB     |
| Total Harmonic Distortion               | THD          | Up to the 5th harmonic (Note 1)                                  |                       | -80 | -76                   | dB     |
| Spurious-Free Dynamic Range             | SFDR         | (Note 1)   |                       | -83 | -76                   | dB     |
| Intermodulation Distortion              | IMD          | $f_{IN1} = 250kHz, f_{IN2} = 300kHz$                             |                       | -78 |                       | dB     |
| Full-Power Bandwidth                    |              | -3dB point, small-signal method                                  |                       | 20  |                       | MHz    |
| Full-Linear Bandwidth                   |              | S/(N + D) > 68dB, single ended                                   |                       | 2.0 |                       | MHz    |
| CONVERSION RATE                         |              |  |                       |     |                       |        |
| Minimum Conversion Time                 | tCONV        | (Note 4)   |                       |     | 0.556                 | μs     |
| Maximum Throughput Rate                 |              |  | 1.8                   |     |                       | Msps   |
| Minimum Throughput Rate                 |              | (Note 5)   | 10                    |     |                       | ksps   |
| Track-and-Hold Acquisition Time         | tACQ         | (Note 6)   |                       | 104 |                       | ns     |
| Aperture Delay                          |              |  |                       | 5   |                       | ns     |
| Aperture Jitter                         |              | (Note 7)   |                       | 30  |                       | ps     |
| External Clock Frequency                | fsclk        |  |                       |     | 28.8                  | MHz    |
| ANALOG INPUTS (AIN+, AIN-)              |              |  |                       |     |                       |        |
| Differential Input Voltage Range        | VIN          | AIN+ - AIN-, MAX1276   | 0                     |     | $V_{REF}$             | V      |
| Differential Input Voltage harige       | V IIV        | AIN+ - AIN-, MAX1278   | -V <sub>REF</sub> / 2 |     | +V <sub>REF</sub> / 2 | V      |
| Absolute Input Voltage Range            |              |  | 0                     |     | $V_{DD}$              | V      |

### **ELECTRICAL CHARACTERISTICS (continued)**

 $(V_{DD} = +5V \pm 5\%, V_L = V_{DD}, f_{SCLK} = 28.8MHz, 50\%$  duty cycle,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted. Typical values are at  $T_A = +25^{\circ}C$ .)

| PARAMETER                             | SYMBOL          | CONDITIONS                                       | MIN                   | TYP   | MAX                  | UNITS       |
|---------------------------------------|-----------------|--|-----------------------|-------|----------------------|-------------|
| DC Leakage Current                    |                 |  |                       |       | ±1                   | μΑ          |
| Input Capacitance                     |                 | Per input pin                                    |                       | 16    |                      | рF          |
| Input Current (Average)               |                 | Time averaged at maximum throughput rate         |                       | 75    |                      | μΑ          |
| REFERENCE OUTPUT (REF)                |                 |  |                       |       |                      |             |
| REF Output Voltage Range              |                 | Static, T <sub>A</sub> = +25°C                   | 4.086                 | 4.096 | 4.106                | V           |
| Voltage Temperature Coefficient       |                 |  |                       | ±50   |                      | ppm/°C      |
| Lood Deculation                       |                 | ISOURCE = 0 to 2mA                               |                       | 0.3   |                      | ma\ / /ma A |
| Load Regulation                       |                 | I <sub>SINK</sub> = 0 to 200µA                   |                       | 0.5   |                      | mV/mA       |
| Line Regulation                       |                 | V <sub>DD</sub> = 4.75V to 5.25V, static         |                       | 0.5   |                      | mV/V        |
| DIGITAL INPUTS (SCLK, CNVST)          | )               |  |                       |       |                      |             |
| Input Voltage Low                     | VIL             |  |                       |       | 0.3 x V <sub>L</sub> | V           |
| Input Voltage High                    | VIH             |  | 0.7 x V <sub>L</sub>  |       |                      | V           |
| Input Leakage Current                 | IIL             | Output high impedance                            |                       | ±0.2  | ±10                  | μΑ          |
| POWER REQUIREMENTS                    |                 |  |                       |       |                      |             |
| Analog Supply Voltage                 | $V_{DD}$        |  | 4.75                  |       | 5.25                 | V           |
| Digital Supply Voltage                | VL              |  | 1.8                   |       | $V_{DD}$             | V           |
|                                       |                 | Static, f <sub>SCLK</sub> = 28.8MHz              |                       | 8     | 11                   |             |
| Analog Supply Current,<br>Normal Mode | $I_{DD}$        | Static, no SCLK                                  |                       | 5     | 7                    | mA          |
| Normal Wode                           |                 | Operational, 1.8Msps                             |                       | 10    | 13                   |             |
| Analog Supply Current,                | Inn             | f <sub>SCLK</sub> = 28.8MHz                      |                       | 2     |                      | mA          |
| Partial Power-Down Mode               | IDD             | No SCLK  |                       | 2     |                      | IIIA        |
| Analog Supply Current,                | I <sub>DD</sub> | f <sub>SCLK</sub> = 28.8MHz                      |                       | 1     |                      | μΑ          |
| Full Power-Down Mode                  | טטי             | No SCLK  |                       | 0.3   | 1                    | μΑ          |
|                                       |                 | Operational, full-scale input at 1.8Msps         |                       | 1     | 2.5                  |             |
|                                       |                 | Static, f <sub>SCLK</sub> = 28.8MHz              |                       | 0.4   | 1                    | mA          |
| Digital Supply Current (Note 8)       |                 | Partial/full power-down mode,<br>fSCLK = 28.8MHz |                       | 0.2   | 0.5                  | IIIA        |
|                                       |                 | Static, no SCLK, all modes                       |                       | 0.1   | 1                    | μA          |
| Positive-Supply Rejection             | PSR             | V <sub>DD</sub> = 5V ±5%, full-scale input       |                       | ±0.2  | ±3.0                 | mV          |
| DIGITAL OUTPUT (DOUT)                 |                 |  |                       |       |                      |             |
| Output Load Capacitance               | Cout            | For stated timing performance                    |                       |       | 30                   | pF          |
| Output Voltage Low                    | V <sub>OL</sub> | I <sub>SINK</sub> = 5mA, V <sub>L</sub> ≥ 1.8V   |                       |       | 0.4                  | V           |
| Output Voltage High                   | VoH             | ISOURCE = 1mA, V <sub>L</sub> ≤ 1.8V             | V <sub>L</sub> - 0.5V | '     |                      | V           |
| Output Leakage Current                | l <sub>OL</sub> | Output high impedance                            |                       | ±0.2  | ±10                  | μΑ          |
|                                       | 1               | I .  |                       |       |                      |             |

#### TIMING CHARACTERISTICS

 $(V_{DD} = +5V \pm 5\%, V_L = V_{DD}, f_{SCLK} = 28.8 MHz, 50\%$  duty cycle,  $T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted. Typical values are at  $T_A = +25$ °C.)

| PARAMETER                        | SYMBOL            | CONDITIONS                               | MIN  | TYP | MAX | UNITS  |
|----------------------------------|-------------------|--|------|-----|-----|--------|
| SCLK Pulse-Width High            | t <sub>CH</sub>   | $V_L = 1.8V \text{ to } V_{DD}$          | 15.6 |     |     | ns     |
| SCLK Pulse-Width Low             | tCL               | $V_L = 1.8V$ to $V_{DD}$                 | 15.6 |     |     | ns     |
|                                  |                   | $C_L = 30pF$ , $V_L = 4.75V$ to $V_{DD}$ |      |     | 14  |        |
| SCLK Rise to DOUT Transition     | t <sub>DOUT</sub> | $C_L = 30pF$ , $V_L = 2.7V$ to $V_{DD}$  |      |     | 17  | ns     |
|                                  |                   | $C_L = 30pF$ , $V_L = 1.8V$ to $V_{DD}$  |      |     | 24  |        |
| DOUT Remains Valid After SCLK    | tdhold            | $V_L = 1.8V$ to $V_{DD}$                 | 4    |     |     | ns     |
| CNVST Fall to SCLK Fall          | tsetup            | $V_L = 1.8V$ to $V_{DD}$                 | 10   |     |     | ns     |
| CNVST Pulse Width                | tcsw              | $V_L = 1.8V$ to $V_{DD}$                 | 20   |     |     | ns     |
| Power-Up Time; Full Power-Down   | tpwr-up           |  |      | 2   |     | ms     |
| Restart Time; Partial Power-Down | t <sub>RCV</sub>  |  |      | 16  |     | Cycles |

- Note 1: -40°C performance is guaranteed by design.
- **Note 2:** Relative accuracy is the deviation of the analog value at any code from its theoretical value after the gain error and the offset error have been nulled.
- Note 3: No missing codes over temperature.
- Note 4: Conversion time is defined as the number of clock cycles (16) multiplied by the clock period.
- Note 5: At sample rates below 10ksps, the input full-linear bandwidth is reduced to 5kHz.
- Note 6: The listed value of three SCLK cycles is given for full-speed continuous conversions. Acquisition time begins on the 14th rising edge of SCLK and terminates on the next falling edge of CNVST. The IC idles in acquisition mode between conversions.
- Note 7: Undersampling at the maximum signal bandwidth requires the minimum jitter spec for SINAD performance.
- Note 8: Digital supply current is measured with the VIH level equal to VL, and the VIL level equal to GND.

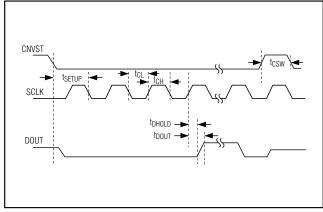


Figure 1. Detailed Serial-Interface Timing

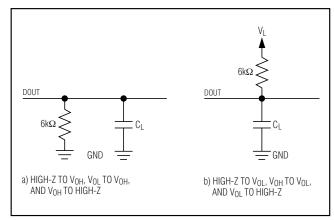
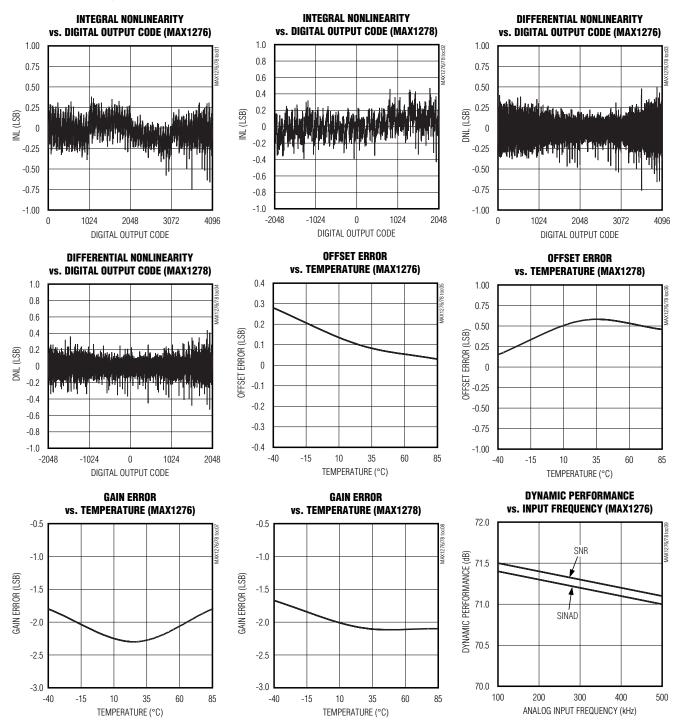


Figure 2. Load Circuits for Enable/Disable Times

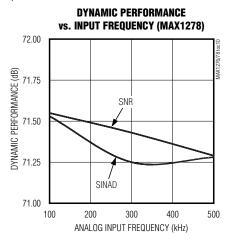
### **Typical Operating Characteristics**

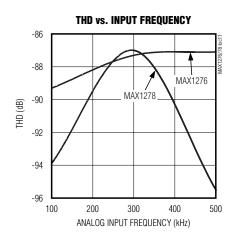
 $(V_{DD} = +5V, V_L = V_{DD}, f_{SCLK} = 28.8 MHz, f_{SAMPLE} = 1.8 Msps, T_A = T_{MIN} to T_{MAX}, unless otherwise noted. Typical values are measured at T_A = +25°C.)$ 

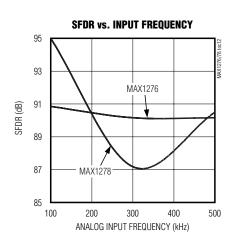


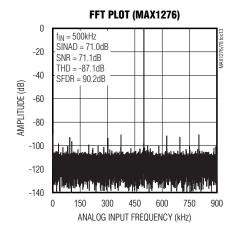
### Typical Operating Characteristics (continued)

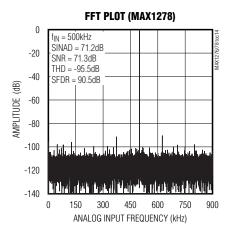
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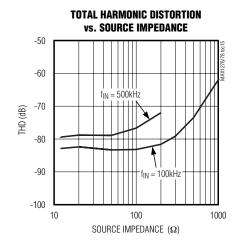






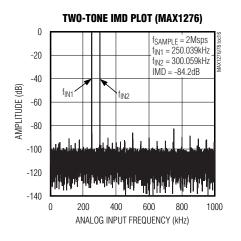


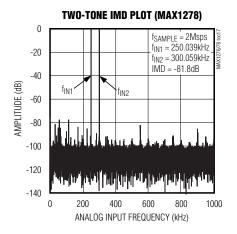


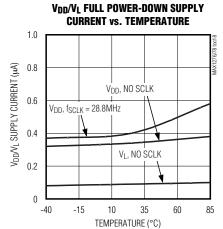


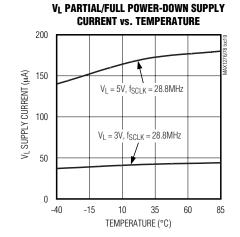
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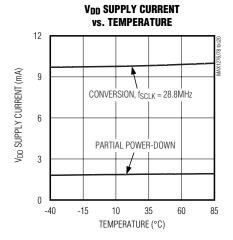
 $(V_{DD} = +5V, V_L = V_{DD}, f_{SCLK} = 28.8MHz, f_{SAMPLE} = 1.8Msps, T_A = T_{MIN}$  to  $T_{MAX}$ , unless otherwise noted. Typical values are measured at  $T_A = +25$ °C.)

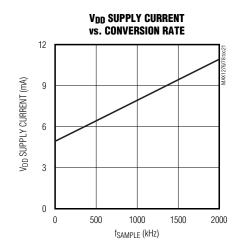






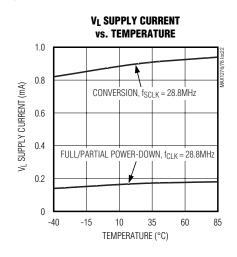


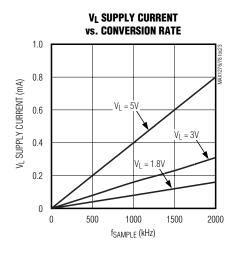


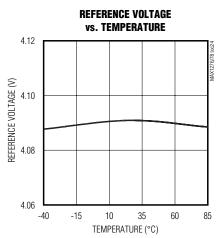


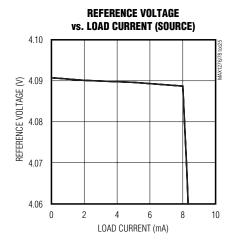
### Typical Operating Characteristics (continued)

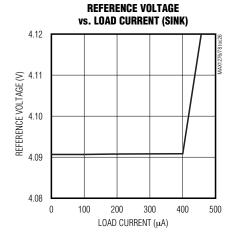
 $(V_{DD} = +5V, V_L = V_{DD}, f_{SCLK} = 28.8 MHz, f_{SAMPLE} = 1.8 Msps, T_A = T_{MIN} to T_{MAX}, unless otherwise noted. Typical values are measured at T_A = +25°C.)$ 











### **Pin Description**

| PIN   | NAME            | FUNCTION  |
|-------|-----------------|---|
| 1     | AIN-            | Negative Analog Input   |
| 2     | REF             | Reference Voltage Output. Internal 4.096V reference output. Bypass REF with a 0.01µF capacitor and a 4.7µF capacitor to RGND.   |
| 3     | RGND            | Reference Ground. Connect RGND to GND.  |
| 4     | V <sub>DD</sub> | Positive Analog Supply Voltage (+4.75V to +5.25V). Bypass $V_{DD}$ with a $0.01\mu F$ capacitor and a $10\mu F$ capacitor to GND.   |
| 5, 11 | N.C.            | No Connection   |
| 6     | GND             | Ground. GND is internally connected to EP.  |
| 7     | VL              | Positive Logic Supply Voltage (1.8V to $V_{DD}$ ). Bypass $V_L$ with a 0.01 $\mu$ F capacitor and a 10 $\mu$ F capacitor to GND.  |
| 8     | DOUT            | Serial Data Output. Data is clocked out on the rising edge of SCLK.   |
| 9     | CNVST           | Convert Start. Forcing CNVST high prepares the part for a conversion. Conversion begins on the falling edge of CNVST. The sampling instant is defined by the falling edge of CNVST. |
| 10    | SCLK            | Serial Clock Input. Clocks data out of the serial interface. SCLK also sets the conversion speed.   |
| 12    | AIN+            | Positive Analog Input   |
| _     | EP              | Exposed Paddle. EP is internally connected to GND.  |

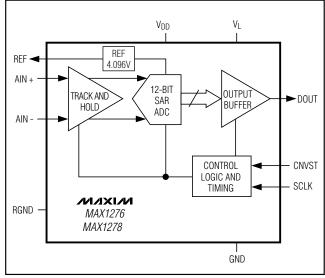


Figure 3. Functional Diagram

## **Detailed Description**

The MAX1276/MAX1278 use an input T/H and successive-approximation register (SAR) circuitry to convert an analog input signal to a digital 12-bit output. The serial interface requires only three digital lines (SCLK, CNVST, and DOUT) and provides easy interfacing to microprocessors (µPs) and DSPs. Figure 3 shows the simplified internal structure for the MAX1276/MAX1278.

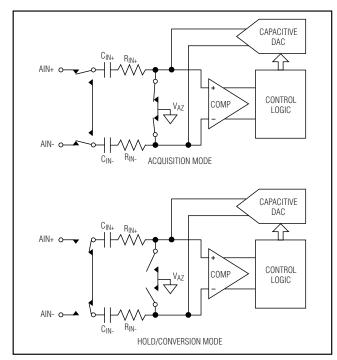


Figure 4. Equivalent Input Circuit

#### True-Differential Analog Input T/H

The equivalent circuit of Figure 4 shows the input architecture of the MAX1276/MAX1278, which is composed of a T/H, a comparator, and a switched-capacitor digital-to-analog converter (DAC). The T/H enters its tracking mode on the 14th SCLK rising edge of the previous conversion. Upon power-up, the T/H enters its tracking mode immediately. The positive input capacitor is connected to AIN+. The negative input capacitor is connected to AIN-. The T/H enters its hold mode on the falling edge of CNVST and the difference between the sampled positive and negative input voltages is converted. The time required for the T/H to acquire an input signal is determined by how quickly its input capacitance is charged. If the input signal's source impedance is high, the acquisition time lengthens. The acquisition time, tACO, is the minimum time needed for the signal to be acquired. It is calculated by the following equation:

$$t_{ACQ} \ge 9 \times (RS + R_{IN}) \times 16pF$$

where RIN =  $200\Omega$ , and RS is the source impedance of the input signal.

**Note:**  $t_{ACQ}$  is never less than 104ns and any source impedance below  $12\Omega$  does not significantly affect the ADC's AC performance.

#### Input Bandwidth

The ADC's input-tracking circuitry has a 20MHz small-

signal bandwidth, making it possible to digitize highspeed transient events and measure periodic signals with bandwidths exceeding the ADC's sampling rate by using undersampling techniques. To avoid high-frequency signals being aliased into the frequency band of interest, anti-alias filtering is recommended.

### **Analog Input Protection**

Internal protection diodes that clamp the analog input to  $V_{DD}$  and GND allow the analog input pins to swing from GND - 0.3V to  $V_{DD}$  + 0.3V without damage. Both inputs must not exceed  $V_{DD}$  or be lower than GND for accurate conversions.

### Serial Interface

# Initialization After Power-Up and Starting a Conversion

Upon initial power-up, the MAX1276/MAX1278 require a complete conversion cycle to initialize the internal calibration. Following this initial conversion, the part is ready for normal operation. This initialization is only required after a hardware power-up sequence and is not required after exiting partial or full power-down mode.

To start a conversion, pull CNVST low. At CNVST's falling edge, the T/H enters its hold mode and a conversion is initiated. SCLK runs the conversion and the data can then be shifted out serially on DOUT.

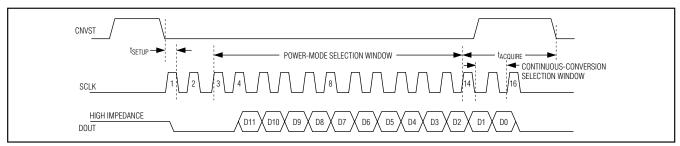


Figure 5. Interface-Timing Sequence

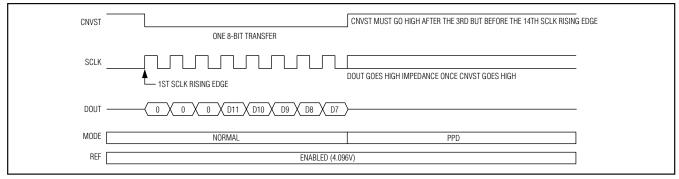


Figure 6. SPI Interface—Partial Power-Down Mode

#### **Timing and Control**

Conversion-start and data-read operations are controlled by the CNVST and SCLK digital inputs. Figures 1 and 5 show timing diagrams, which outline the serial-interface operation.

A CNVST falling edge initiates a conversion sequence; the T/H stage holds the input voltage, the ADC begins to convert, and DOUT changes from high impedance to logic low. SCLK is used to drive the conversion process, and it shifts data out as each bit of the conversion is determined.

SCLK begins shifting out the data after the 4th rising edge of SCLK. DOUT transitions tpout after each SCLK's rising edge and remains valid 4ns (tphold) after the next rising edge. The 4th rising clock edge produces the MSB of the conversion at DOUT, and the MSB remains valid 4ns after the 5th rising edge. Since there are 12 data bits and 3 leading zeros, at least 16 rising clock edges are needed to shift out these bits. For continuous operation, pull CNVST high between the 14th and the 16th SCLK rising edges. If CNVST stays low after the falling edge of the 16th SCLK cycle, the DOUT line goes to a high-impedance state on either CNVST's rising edge or the next SCLK's rising edge.

# Partial Power-Down and Full Power-Down Modes

Power consumption can be reduced significantly by placing the MAX1276/MAX1278 in either partial power-down mode or full power-down mode. Partial power-down mode is ideal for infrequent data sampling and fast wake-up time applications. Pull CNVST high after the 3rd SCLK rising edge and before the 14th SCLK rising edge to enter and stay in partial power-down mode (see Figure 6). This reduces the supply current to 2mA. While in partial power-down mode, the reference remains enabled to allow valid conversions once the IC is returned to normal mode. Drive CNVST low and allow at least 14 SCLK cycles to elapse before driving CNVST high to exit partial power-down mode.

Full power-down mode is ideal for infrequent data sampling and very low supply current applications. The MAX1276/MAX1278 have to be in partial power-down mode in order to enter full power-down mode. Perform the SCLK/CNVST sequence described above to enter partial power-down mode. Then repeat the same sequence to enter full power-down mode (see Figure 7). Drive CNVST low, and allow at least 14 SCLK cycles to elapse before driving CNVST high to exit full power-down mode. While in full power-down mode, the reference is disabled to minimize power consumption. Be sure to allow at least 2ms recovery time after exiting full power-down mode for the reference to settle. In partial/full power-down mode, maintain a logic low or a logic high on SCLK to minimize power consumption.

#### **Transfer Function**

Figure 8 shows the unipolar transfer function for the MAX1276. Figure 9 shows the bipolar transfer function for the MAX1278. The MAX1276 output is straight binary, while the MAX1278 output is two's complement.

### Applications Information

#### **Internal Reference**

The MAX1276/MAX1278 have an on-chip voltage reference trimmed to 4.096V. The internal reference output is connected to REF and also drives the internal capacitive DAC. The output can be used as a reference voltage source for other components and can source up to 2mA Bypass REF with a 0.01 $\mu$ F capacitor and a 4.7 $\mu$ F capacitor to RGND.

The internal reference is continuously powered up during both normal and partial power-down modes. In full power-down mode, the internal reference is disabled. Be sure to allow at least 2ms recovery time after hardware power-up or exiting full power-down mode for the reference to reach its intended value.

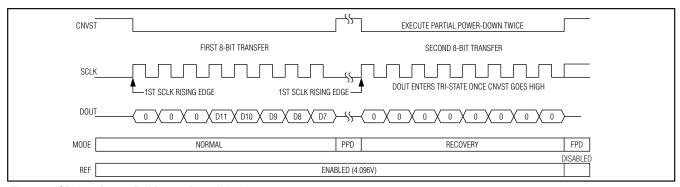


Figure 7. SPI Interface—Full Power-Down Mode

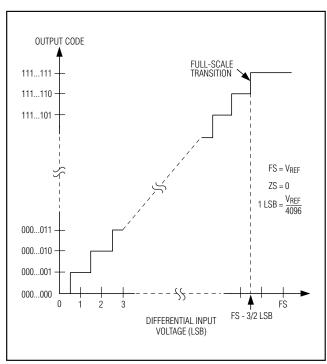


Figure 8. Unipolar Transfer Function (MAX1276 Only)

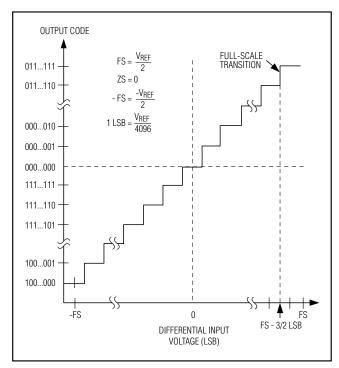


Figure 9. Bipolar Transfer Function (MAX1278 Only)

#### **How to Start a Conversion**

An analog-to-digital conversion is initiated by CNVST, clocked by SCLK, and the resulting data is clocked out on DOUT by SCLK. With SCLK idling high or low, a falling edge on CNVST begins a conversion. This causes the analog input stage to transition from track to hold mode, and for DOUT to transition from high impedance to being actively driven low. A total of 16 SCLK cycles are required to complete a normal conversion. If CNVST is low during the 16th falling SCLK edge, DOUT returns to high impedance on the next rising edge of CNVST or SCLK, enabling the serial interface to be shared by multiple devices. If CNVST returns high after the 14th, but before the 16th SCLK rising edge, DOUT remains active so continuous conversions can be sustained. The highest throughput is achieved when performing continuous conversions. Figure 10 illustrates a conversion using a typical serial interface.

### Connection to Standard Interfaces

The MAX1276/MAX1278 serial interface is fully compatible with SPI/QSPI and MICROWIRE (see Figure 11). If a serial interface is available, set the CPU's serial interface in master mode so the CPU generates the serial clock. Choose a clock frequency up to 28.8MHz.

#### **SPI and MICROWIRE**

When using SPI or MICROWIRE, the MAX1276/ MAX1278 are compatible with all four modes programmed with the CPHA and CPOL bits in the SPI or MICROWIRE control register. Conversion begins with a CNVST falling edge. DOUT goes low, indicating a conversion is in progress. Two consecutive 1-byte reads are required to get the full 12 bits from the ADC. DOUT transitions on SCLK rising edges. DOUT is guaranteed to be valid thout later and remains valid until theorem after the following SCLK rising edge. When using CPOL = 0 and CPHA = 0, or CPOL = 1 and CPHA = 1, the data is clocked into the µP on the following rising edge. When using CPOL = 0 and CPHA = 1, or CPOL = 1 and CPHA = 0, the data is clocked into the  $\mu$ P on the next falling edge. See Figure 11 for connections and Figures 12 and 13 for timing. See the Timing Characteristics section to determine the best mode to use.

#### **QSPI**

Unlike SPI, which requires two 1-byte reads to acquire the 12 bits of data from the ADC, QSPI allows the minimum number of clock cycles necessary to clock in the data. The MAX1276/MAX1278 require 16 clock cycles from the  $\mu P$  to clock out the 12 bits of data. Figure 14 shows a transfer using CPOL = 1 and CPHA = 1. The conversion result contains three zeros, followed by the 12 data bits, and a trailing zero with the data in MSB-first format.

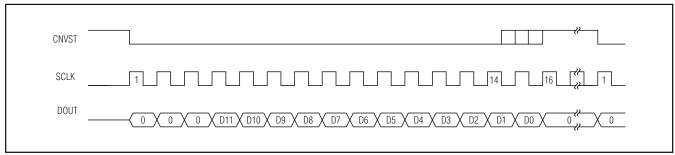


Figure 10. Continuous Conversion with Burst/Continuous Clock

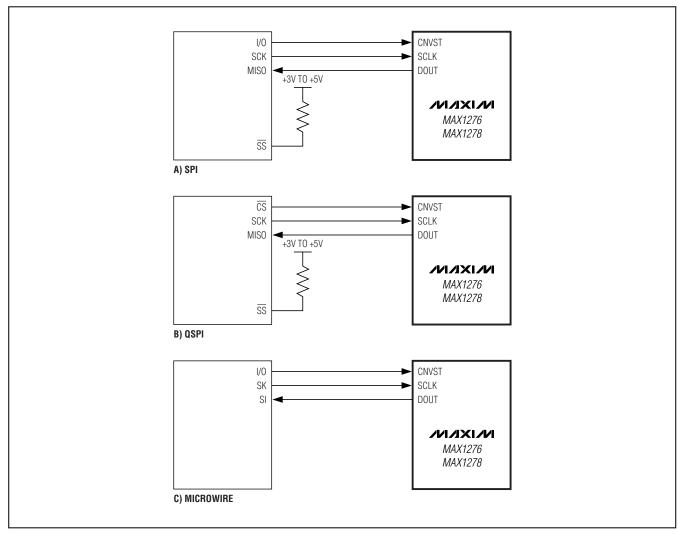


Figure 11. Common Serial-Interface Connections to the MAX1276/MAX1278

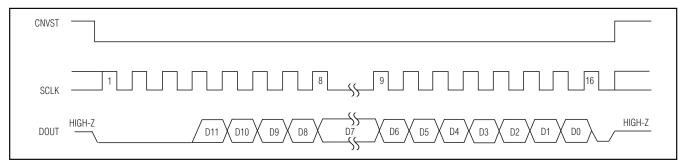


Figure 12. SPI/MICROWIRE Serial-Interface Timing—Single Conversion (CPOL = CPHA = 0), (CPOL = CPHA = 1)

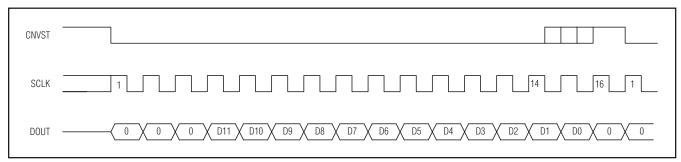


Figure 13. SPI/MICROWIRE Serial-Interface Timing—Continuous Conversion (CPOL = CPHA = 0), (CPOL = CPHA = 1)

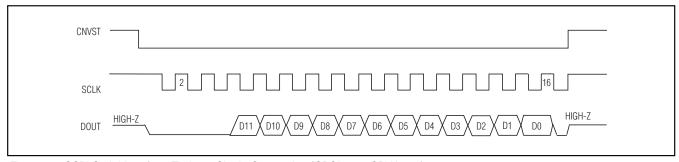


Figure 14. QSPI Serial-Interface Timing—Single Conversion (CPOL = 1, CPHA = 1)

#### DSP Interface to the TMS320C54

The MAX1276/MAX1278 can be directly connected to the TMS320C54\_ family of DSPs from Texas Instruments, Inc. Set the DSP to generate its own clocks or use external clock signals. Use either the standard or buffered serial port. Figure 15 shows the simplest interface between the MAX1276/MAX1278 and the TMS320C54\_, where the transmit serial clock (CLKX) drives the receive serial clock (CLKR) and SCLK, and the transmit frame sync (FSX) drives the receive frame sync (FSR) and CNVST.

For continuous conversion, set the serial port to trans-

mit a clock, and pulse the frame sync signal for a clock period before data transmission. The serial-port configuration (SPC) register should be set up with internal frame sync (TXM = 1), CLKX driven by an on-chip clock source (MCM = 1), burst mode (FSM = 1), and 16-bit word length (FO = 0).

This setup allows continuous conversions provided that the data-transmit register (DXR) and the data-receive register (DRR) are serviced before the next conversion. Alternatively, autobuffering can be enabled when using the buffered serial port to execute conversions and read the data without CPU intervention. Connect the  $V_L$ 

pin to the TMS320C54\_ supply voltage when the MAX1276/MAX1278 are operating with an analog supply voltage higher than the DSP supply voltage. The word length can be set to 8 bits with FO = 1 to implement the power-down modes. The CNVST pin must idle high to remain in either power-down state.

Another method of connecting the MAX1276/MAX1278 to the TMS320C54\_ is to generate the clock signals external to either device. This connection is shown in Figure 16, where serial clock (CLOCK) drives the

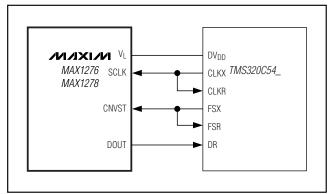


Figure 15. Interfacing to the TMS320C54\_ Internal Clocks

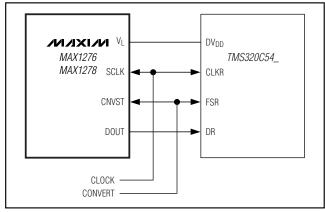


Figure 16. Interfacing to the TMS320C54\_ External Clocks

CLKR, and SCLK and the convert signal (CONVERT) drive the FSR and CNVST.

The serial port must be set up to accept an external receive-clock and external receive-frame sync.

The SPC register should be written as follows:

TXM = 0, external frame sync

MCM = 0, CLKX is taken from the CLKX pin

FSM = 1, burst mode

FO = 0, data transmitted/received as 16-bit words

This setup allows continuous conversion, provided that the DRR is serviced before the next conversion. Alternatively, autobuffering can be enabled when using the buffered serial port to read the data without CPU intervention. Connect the V<sub>L</sub> pin to the TMS320C54\_ supply voltage when the MAX1276/MAX1278 are operating with an analog supply voltage higher than the DSP supply voltage.

The MAX1276/MAX1278 can also be connected to the TMS320C54\_ by using the data transmit (DX) pin to drive CNVST and the CLKX generated internally to drive SCLK. A pullup resistor is required on the CNVST signal to keep it high when DX goes high impedance and 0001hex should be written to the DXR continuously for continuous conversions. The power-down modes may be entered by writing 00FFhex to the DXR (see Figures 17 and 18).

#### **DSP Interface to the ADSP21**

The MAX1276/MAX1278 can be directly connected to the ADSP21\_\_\_ family of DSPs from Analog Devices, Inc. Figure 19 shows the direct connection of the MAX1276/MAX1278 to the ADSP21\_\_\_. There are two modes of operation that can be programmed to interface with the MAX1276/MAX1278. For continuous conversions, idle CNVST low and pulse it high for one clock cycle during the LSB of the previous transmitted word. The ADSP21\_\_\_ STCTL and SRCTL registers should be configured for early framing (LAFR = 0) and for an

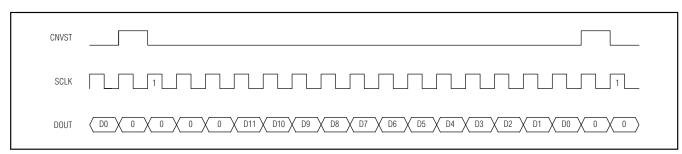


Figure 17. DSP Interface—Continuous Conversion

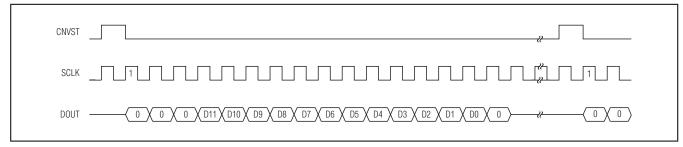


Figure 18. DSP Interface—Single-Conversion, Continuous/Burst Clock

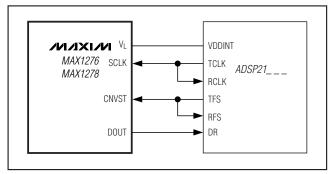


Figure 19. Interfacing to the ADSP21\_\_\_

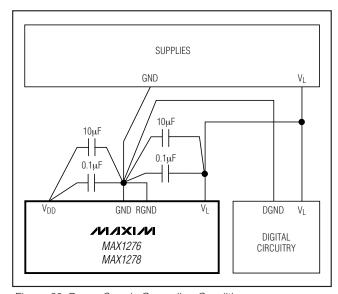


Figure 20. Power-Supply Grounding Condition

active-high frame (LTFS = 0, LRFS = 0) signal. In this mode, the data-independent frame-sync bit (DITFS = 1) can be selected to eliminate the need for writing to the transmit-data register more than once. For single conversions, idle CNVST high and pulse it low for the entire conversion. The ADSP21\_\_\_ STCTL and SRCTL registers should be configured for late framing (LAFR = 1)

and for an active-low frame (LTFS = 1, LRFS = 1) signal. This is also the best way to enter the power-down modes by setting the word length to 8 bits (SLEN = 1001). Connect the  $V_L$  pin to the ADSP21\_ \_ \_ supply voltage when the MAX1276/MAX1278 are operating with a supply voltage higher than the DSP supply voltage (see Figures 17 and 18).

### Layout, Grounding, and Bypassing

For best performance, use PC boards. Wire-wrap boards are not recommended. Board layout should ensure that digital and analog signal lines are separated from each other. Do not run analog and digital (especially clock) lines parallel to one another, or digital lines underneath the ADC package.

Figure 20 shows the recommended system ground connections. Establish a single-point analog ground (star ground point) at GND, separate from the logic ground. Connect all other analog grounds and DGND to this star ground point for further noise reduction. The ground return to the power supply for this ground should be low impedance and as short as possible for noise-free operation.

High-frequency noise in the V<sub>DD</sub> power supply can affect the ADC's high-speed comparator. Bypass this supply to the single-point analog ground with  $0.01\mu F$  and  $10\mu F$  bypass capacitors. Minimize capacitor lead lengths for best supply-noise rejection.

#### **Definitions**

#### **Integral Nonlinearity**

Integral nonlinearity (INL) is the deviation of the values on an actual transfer function from a straight line. This straight line can be either a best-straight-line fit or a line drawn between the end points of the transfer function, once offset and gain errors have been nullified. The static linearity parameters for the MAX1276/MAX1278 are measured using the end-points method.

### **Differential Nonlinearity**

Differential nonlinearity (DNL) is the difference between

an actual step width and the ideal value of 1 LSB. A DNL error specification of 1 LSB or less guarantees no missing codes and a monotonic transfer function.

#### **Aperture Jitter**

Aperture jitter (t<sub>AJ</sub>) is the sample-to-sample variation in the time between the samples.

### **Aperture Delay**

Aperture delay (t<sub>AD</sub>) is the time defined between the falling edge of CNVST and the instant when an actual sample is taken.

#### Signal-to-Noise Ratio

For a waveform perfectly reconstructed from digital samples, signal-to-noise ratio (SNR) is the ratio of the full-scale analog input (RMS value) to the RMS quantization error (residual error). The theoretical minimum analog-to-digital noise is caused by quantization error, and results directly from the ADC's resolution (N bits):

$$SNR = (6.02 \times N + 1.76)dB$$

In reality, there are other noise sources besides quantization noise, including thermal noise, reference noise, clock jitter, etc. Therefore, SNR is computed by taking the ratio of the RMS signal to the RMS noise, which includes all spectral components minus the fundamental, the first five harmonics, and the DC offset.

#### **Signal-to-Noise Plus Distortion**

Signal-to-noise plus distortion (SINAD) is the ratio of the fundamental input frequency's RMS amplitude to the RMS equivalent of all other ADC output signals:

SINAD(dB) = 20 x log (Signal Ms / Noise Ms)

#### **Effective Number of Bits**

Effective number of bits (ENOB) indicates the global accuracy of an ADC at a specific input frequency and sampling rate. An ideal ADC's error consists of quantization noise only. With an input range equal to the full-scale range of the ADC, calculate the ENOB as follows:

ENOB = 
$$\frac{\text{(SINAD - 1.76)}}{6.02}$$

#### **Total Harmonic Distortion**

Total harmonic distortion (THD) is the ratio of the RMS sum of the first five harmonics of the input signal to the fundamental itself. This is expressed as:

THD = 
$$20 \times \log \left( \frac{\sqrt{V_2^2 + V_3^2 + V_4^2 + V_5^2}}{V_1} \right)$$

where  $V_1$  is the fundamental amplitude, and  $V_2$  through  $V_5$  are the amplitudes of the 2nd- through 5th-order harmonics.

### **Spurious-Free Dynamic Range**

Spurious-free dynamic range (SFDR) is the ratio of the RMS amplitude of the fundamental (maximum signal component) to the RMS value of the next-largest distortion component.

#### **Full-Power Bandwidth**

Full-power bandwidth is the frequency at which the input signal amplitude attenuates by 3dB for a full-scale input.

#### **Full-Linear Bandwidth**

Full-linear bandwidth is the frequency at which the signal to noise plus distortion (SINAD) is equal to 68dB.

#### Intermodulation Distortion (IMD)

Any device with nonlinearities creates distortion products when two sine waves at two different frequencies (f1 and f2) are input into the device. Intermodulation distortion (IMD) is the total power of the IM2 to IM5 intermodulation products to the Nyquist frequency relative to the total input power of the two input tones, f1 and f2. The individual input tone levels are at -7dBFS. The intermodulation products are as follows:

- 2nd-order intermodulation products (IM2): f<sub>1</sub> + f<sub>2</sub>, f<sub>2</sub> - f<sub>1</sub>
- 3rd-order intermodulation products (IM3): 2f<sub>1</sub> f<sub>2</sub>, 2f<sub>2</sub> - f<sub>1</sub>, 2f<sub>1</sub> + f<sub>2</sub>, 2f<sub>2</sub> + f<sub>1</sub>
- 4th-order intermodulation products (IM4): 3f<sub>1</sub> f<sub>2</sub>, 3f<sub>2</sub> f<sub>1</sub>, 3f<sub>1</sub> + f<sub>2</sub>, 3f<sub>2</sub> + f<sub>1</sub>
- 5th-order intermodulation products (IM5): 3f<sub>1</sub> 2f<sub>2</sub>,
   3f<sub>2</sub> 2f<sub>1</sub>, 3f<sub>1</sub> + 2f<sub>2</sub>, 3f<sub>2</sub> + 2f<sub>1</sub>

## **Chip Information**

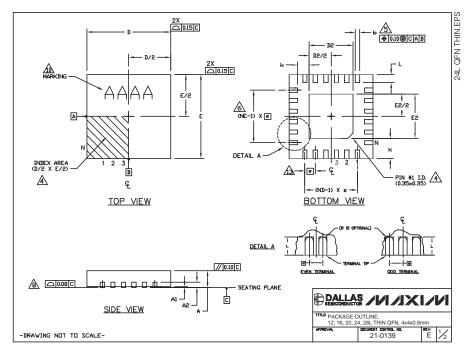
TRANSISTOR COUNT: 13,016

PROCESS: BICMOS

PACKAGE CODE: T1244-3

### **Package Information**

(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information go to <a href="https://www.maxim-ic.com/packages">www.maxim-ic.com/packages</a>.)



|  |   |   |  | COM   | ИΩN  | DIME   | IIZN   | ZNE   |  |                                       |                          |   |                                    |                                 |           |   | E       | XPOS  | SED  | PAD  | VAR   | ITAI | DNS  |               |
|--|---|---|--|---|--|--|--|---|--|---------------------------------------|--------------------------|---|------------------------------------|---------------------------------|-----------|---|---------|-------|------|------|-------|------|------|---------------|
| PKG  | 10  | 2L 4×   | 4  | 16  | L 4x   | 4  | 20   | L 4×  | 4  | 2.                                    | 4L 4×                    | :4  | 28                                 | 3L 4>                           | <b>(4</b> | 1 | PKG.    |       | D2   |      |       | E2   |      | DOVN<br>BONDS |
| REF.   | MIN.  | NDM.  | MAX.   | MIN.  | NDM.   | MAX.   | MIN.   | NDM.  | MAX.   | MIN                                   | NDM.                     | MAX.  | MIN.                               | NDM.                            | MAX.      | ] | CODES   | MIN.  | NOM. | MAX. | MIN.  | NDM. | MAX. | ALLOVE        |
| A  | 0.70  | 0.75  | 0.80   | 0.70  | 0.75   | 0.80   | 0.70   | 0.75  | 0.80   | 0.70                                  | 0.75                     | 0.80  | 0.70                               | 0.75                            | 0.80      | 1 | T1244-3 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | YES           |
| A1   | 0.0   | 0.02  | 0.05   | 0.0   | 20.0   | 0.05   | 0.0  | 20.0  | 0.05   | 0.0                                   | 0.02                     | 0.05  | 0.0                                | 20.0                            | 0.05      | 1 | T1244-4 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | NO            |
| A2   |   | 0.20 RE   | F  | 0   | 20 RE  | F  | 0  | 20 RE   | F  | ٥                                     | .20 RE                   | F   | 0.                                 | 20 RE                           | F         | ] | T1644-3 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | YES           |
| b  | 0.25  | 0.30  | 0.35   | 0.25  | 0.30   | 0.35   | 0.20   | 0.25  | 0.30   | 0.18                                  | 0.23                     | 0.30  | 0.15                               | 0.20                            | 0.25      | ] | T1644-4 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | NO            |
| D  | 3,90  | 4.00  | 4.10   | 3.90  | 4.00   | 4.10   | 3.90   | 4.00  | 4.10   | 3.90                                  | 4.00                     | 4.10  | 3.90                               | 4.00                            | 4.10      | ] | T2044-2 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | YES           |
| Ε  | 3.90  | 4.00  | 4.10   | 3.90  | 4.00   | 4.10   | 3.90   | 4.00  | 4.10   | 3.90                                  | 4.00                     | 4.10  | 3.90                               | 4.00                            | 4.10      | l | T2044-3 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | ND            |
| 6  | -   | 0.80 BS   | _  | _   | 65 BS  | C.   | _  | 50 BS   | _  | _                                     | 1.50 BS                  |   | _                                  | 40 BS                           | -         | Į | T2444-2 | 1.95  | 2.10 | 2.25 | 1.95  | 2.10 | 2.25 | YES           |
| k  | 0.25  | -   | -  | 0.25  | -  | -  | 0.25   | -   | -  | 0.25                                  | -                        | -   | 0.25                               | -                               | -         | Į | T2444-3 | 2.45  | 2.60 | 2.63 | 2.45  | 2.60 | 2.63 | YES           |
| L  | 0.45  | 0.55  | 0.65   | 0.45  | 0.55   | 0.65   | 0.45   | 0.55  | 0.65   | 0.30                                  | 0.40                     | 0.50  | 0.30                               | 0.40                            | 0.50      | 1 | T2444-4 | 2.45  | 2.60 | 2.63 | 2.45  | 2.60 | 2.63 | ND            |
| N  | -   | 12  |  | _   | 16   |  |  | 20  |  | _                                     | 24                       |   | _                                  | 28                              |           | 1 | T2844-1 | 2.50  | 2.60 | 2.70 | 2.50  | 2.60 | 2.70 | NO            |
| ND   | -   | 3   |  | _   | 4  |  |  | 5   |  |                                       | 6                        |   | _                                  | 7                               |           | 1 |         |       |      |      |       |      |      |               |
| Jedec<br>Vor.                                      | ₩   | VGGB  |  | _   | VGGC   |  | _  | 5<br>/GGD-1   |  |                                       | 6<br>WGGD-               |   | _                                  | 7<br>VGGE                       |           | 1 |         |       |      |      |       |      |      |               |
|  | DIMENS  | SIONING   |  |   |  |  |  |   |  |                                       |                          |   |                                    |                                 |           |   |         |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.                               | DIMENS ALL DI N IS T THE TE JESD S THE ZI DIMENS  | SIONING<br>MENSION<br>THE TOT<br>ERMINAL<br>95-1 SI<br>ONE INC<br>SION 6<br>TERMIN  | NS ARE AL NUI #1 ID PP-012 DICATED APPLIE  | IN MI<br>MBER (<br>ENTIFIE<br>DETA<br>L THE   | LUMETI<br>OF TER<br>OR AND<br>ILS OF<br>TERMIN   | ERS. AMINALS. TERMINALS. TERMINALS. TERMINALS.   | NAL NI<br>NAL MI<br>NAL #1<br>IDENTI   | are in<br>Imberin<br>Identii<br>Fier in                               | DEGRI<br>NG COM<br>FIER AF<br>AY BE  | EES.<br>WENTK<br>RE OPT<br>EITHER     | TONAL,                   | BUT M   | ust be<br>warke                    | LOCAL<br>D FEA                  | TURE.     |   | ı       |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.<br>5.                         | DIMENS ALL DI N IS T THE TE JESD 9 THE ZI DIMENS FROM ND AN                                   | MENSION THE TOT ERMINAL 95-1 SE ONE INC SION 6 TERMINA D NE R   | NS ARE AL NUI PP-012 DICATED APPLIE AL TIP.  | IN MI<br>MENTIFIE<br>DETA<br>L THE<br>S TO I  | LUMETI<br>OF TER<br>OF AND<br>ILS OF<br>TERMIN<br>METALU                               | ERS. AMINALS. TERMINALS. TERMINAL #1 ZED TE  | NAL NI<br>NAL NI<br>NAL #1<br>IDENTI<br>RMINAL                               | ARE IN  IMBERIN  IDENTII  FIER IM  AND I                              | DEGRI<br>NG COM<br>FIER AM<br>AY BIE<br>IS MEA                             | EES.  WENTK RE OPT EITHEF             | TIONAL,<br>RAMO<br>BETWI | BUT M<br>LD OR<br>EN O.:                        | ust be<br>Warke<br>25 mm           | LOCAT<br>ED FEA<br>AND          | TURE.     |   | ı       |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.<br>5.                         | DIMENS ALL DI N IS T THE TE JESD S THE ZI DIMENS FROM ND AN DEPOP                             | MENSION THE TOT ERMINAL 195-1 SE DONE INC SION 6 TERMINA D NE FI ULATION  | NS ARE AL NUI PP-012 DICATED APPLIE AL TIP. REFER                                    | IN MI<br>MBER (<br>ENTIFIE<br>2. DETA<br>1. THE<br>S TO I<br>TO THE<br>DSSIBLE                                | LUMETI<br>OF TER<br>OF AND<br>ILS OF<br>TERMIN<br>METALU<br>                           | ERS. AMMINALS. TERMIN T | NAL NU<br>NAL MI<br>IDENTI<br>RMINAL<br>TERMII<br>TRICAL                     | are in<br>Imberin<br>Identii<br>Fier M.<br>. And I<br>WALS O<br>FASHK | DEGRI<br>NG CON<br>FIER AF<br>AY BIE<br>IS MEA<br>IN EACH                  | EES. WENTK E OPT EITHEF SURED H D A   | TIONAL,<br>RAMO<br>BETWI | BUT M<br>LD OR<br>EEN O.:                       | UST BE<br>MARKE<br>25 mm<br>SPECTI | LOCAT<br>ED FEA<br>AND<br>VELY, | TURE.     |   | ı       |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.<br>5.                         | DIMENS ALL DI N IS T THE TE JESD S THE ZI DIMENS FROM ND AN DEPOP                             | MENSION THE TOT ERMINAL 95-1 SE ONE INC SION 6 TERMINA D NE R   | NS ARE AL NUI PP-012 DICATED APPLIE AL TIP. REFER                                    | IN MI<br>MBER (<br>ENTIFIE<br>2. DETA<br>1. THE<br>S TO I<br>TO THE<br>DSSIBLE                                | LUMETI<br>OF TER<br>OF AND<br>ILS OF<br>TERMIN<br>METALU<br>                           | ERS. AMMINALS. TERMIN T | NAL NU<br>NAL MI<br>IDENTI<br>RMINAL<br>TERMII<br>TRICAL                     | are in<br>Imberin<br>Identii<br>Fier M.<br>. And I<br>WALS O<br>FASHK | DEGRI<br>NG CON<br>FIER AF<br>AY BIE<br>IS MEA<br>IN EACH                  | EES. WENTK E OPT EITHEF SURED H D A   | TIONAL,<br>RAMO<br>BETWI | BUT M<br>LD OR<br>EEN O.:                       | UST BE<br>MARKE<br>25 mm<br>SPECTI | LOCAT<br>ED FEA<br>AND<br>VELY, | TURE.     |   | ı       |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.<br>5.<br>6.<br>7.<br>48.      | DIMENS ALL DI N IS T THE TE JESD 9 THE ZI DIMENS FROM ND AN DEPOP COPLAI DRAWIE               | MENSION THE TOT ERMINAL 195-1 SE DONE INC SION 6 TERMINA D NE FI ULATION  | NS ARE AL NUI PP-012 DICATED APPLIE AL TIP. REFER I IS PO APPLIE IFORMS              | IN MI MBIER ( MENTIFIE  TO THE DSSIBLE S TO JE TO JE  | LUMETI<br>OF TER<br>IR AND<br>ILS OF<br>TERMIN<br>METALU<br>: NUMB<br>: IN A<br>THE EX | ERS. AMMINALS. TERMINITERMINITERMINITERMINITERMINITERMINITER OF SYMME POSED 10220,   | NAL NIL<br>NAL II<br>IDENTI<br>RMINAL<br>TERMII<br>TRICAL<br>HEAT            | ARE IN IMBERIN IDENTIFIER MI AND I VALS O FASHK SINK SI               | DEGRI<br>NG CON<br>FIER AF<br>AY BIE<br>IS MEA<br>IN EACI<br>DN.<br>LUG AS | EES.  WENTK RE OPT EITHEF SURED H D A | TIONAL, RAMO BETWI       | BUT M<br>PLD OR<br>EEN O.:<br>SIDE PI<br>HE TER | UST BE MARKE 25 mm ESPECTI         | LOCATED FEA                     | TURE.     |   |         |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.<br>5.<br>7.<br>6.<br>9.       | DIMENS ALL DI N IS T THE TE JESD S THE ZI DIMENS FROM ND AN DEPOP COPLA DRAWIN JARKING        | MENSION THE TOT ERMINAL 95-1 SI DNE INC SION B TERMIN D NE FI ULATION NARITY NG CON   | APPLIE AL TIP. REFER I IS PO APPLIE FORMS IR PAC                                     | EIN MI<br>MEDER (<br>ENTIFIE<br>DETA<br>L THE<br>S TO I<br>TO THE<br>DSSIBLE<br>S TO I<br>TO JE<br>KAGE (     | LUMETI OF TER OF AND ILS OF TERMIN METALLI : NUMB : NUMB : IN A THE EX DEC M DRIENTA   | ERS. AMMINALS. TERMINITERMINITERMINITERMINITERMINITER OF SYMME POSED DOZZO, ATION F  | NAL NI<br>NAL MI<br>IDENTI<br>TRIMINAL<br>TERMII<br>TRICAL<br>HEAT<br>EXCEPT | ARE IN IMBERIN IDENTIFIER MI AND I VALS O FASHK SINK SI               | DEGRI<br>NG CON<br>FIER AF<br>AY BIE<br>IS MEA<br>IN EACI<br>ON.<br>LUG AS | EES.  WENTK RE OPT EITHEF SURED H D A | TIONAL, RAMO BETWI       | BUT M<br>PLD OR<br>EEN O.:<br>SIDE PI<br>HE TER | UST BE MARKE 25 mm ESPECTI         | LOCATED FEA                     | TURE.     |   |         |       |      |      |       |      |      |               |
| 1.<br>2.<br>3.<br>4.<br>5.<br>6.<br>7.<br>6.<br>9. | DIMENS ALL DI N IS T THE TE JESD S THE ZI DIMENS FROM ND AN DEPOP COPLA DRAWIN JARKING COPLAN | MENSION THE TOT ERMINAL 195-1 SI TONE INC SION B TERMINA TERMINA TERMINA TERMINA TERMINA TO NE FI ULATION NARITY NG CON C IS FO | NS ARE AL NUI PP-012 DICATED APPLIE AL TIP. REFER I IS PO APPLIE FORMS IR PAC HALL I | EIN MI<br>MESER C<br>ENTIFIE<br>2. DETA<br>1. THE<br>S TO I<br>TO THE<br>DSSIBLE<br>S TO I<br>TO JE<br>KAGE ( | LUMETI OF TER OF AND ILS OF TERMIN METALLI : NUMB : IN A THE EX DEC M DRIENTA CEED (   | ERS. AMMINALS. TERMINALS. TERMINAL #1 IZED TE SYMME POSED 10220, ATION F 0.08mm  | NAL NI<br>NAL MI<br>IDENTI<br>TRIMINAL<br>TERMII<br>TRICAL<br>HEAT<br>EXCEPT | ARE IN IMBERIN IDENTIFIER MI AND I VALS O FASHK SINK SI               | DEGRI<br>NG CON<br>FIER AF<br>AY BIE<br>IS MEA<br>IN EACI<br>ON.<br>LUG AS | EES.  WENTK RE OPT EITHEF SURED H D A | TIONAL, RAMO BETWI       | BUT M<br>PLD OR<br>EEN O.:<br>SIDE PI<br>HE TER | UST BE MARKE 25 mm ESPECTI         | LOCATED FEA                     | TURE.     |   |         | · P.A |      |      | 48.48 |      |      | 1/1           |

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